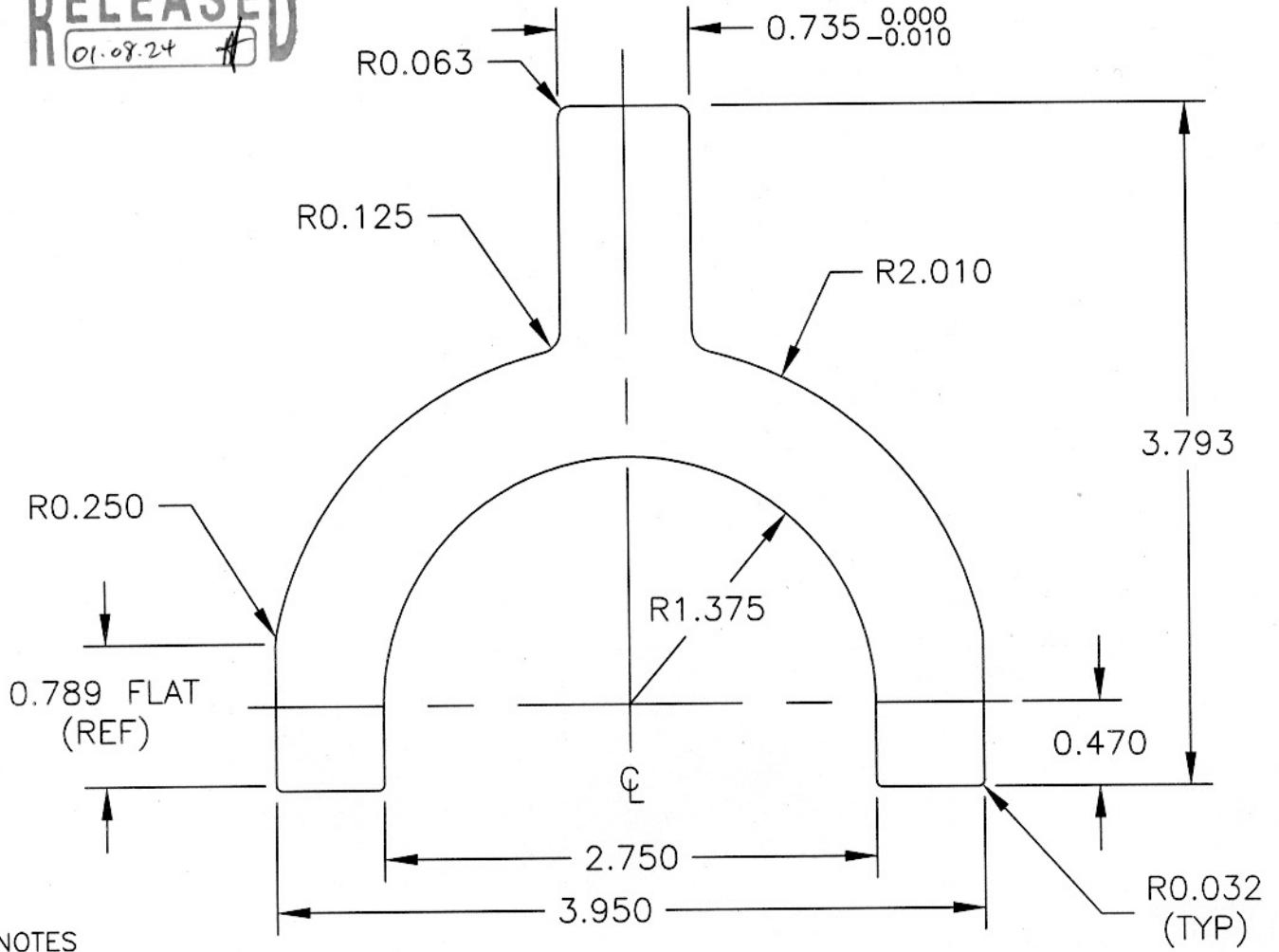


DART

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D6205
DATE		TITLE CLAMP EXTRUSION
A	01.07.17	SCALE 1:1 NEW ISSUE

RELEASED
01.08.24NOTES

1) D6205-XXX CLAMP EXTRUSION

LENGTH

WHERE XXX IS LENGTH IN INCHES
EG. 3" LONG EXTRUSION: D6205-3

2) MATERIAL: 6061-T6 (QQ-A-200/8)

MINIMUM YIELD TENSILE STRENGTH = 35 KSI (241 MPa)

MINIMUM ULTIMATE TENSILE STRENGTH = 38 KSI (262 MPa)

MINIMUM ELONGATION = 8%

3) PART IS SYMMETRIC ABOUT CENTERLINE

4) ALL DIMENSIONS ARE IN INCHES

5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

6) NO TOOLING MARKS

7) MANUFACTURED USING BON L DIE # DAA-4

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